

CERTIFICATO DI CONFORMITÀ N° 12/054P_IND
CERTIFICATE OF CONFORMITY N°

SGS

CER.15085 Rev.4

Si certifica che il prodotto sotto riportato è conforme all'oggetto di certificazione:
We hereby certify that the referred product complies with the scope of certification:

FABBRICANTE:

MANIFACURER:

I.R.C.A. S.p.A. INDUSTRIA RESISTENZE CORAZZATE E AFFINI
VIA CADUTI DEL LAVORO, 3
31029 Vittorio Veneto (TV) – Italy

OGGETTO DELLA CERTIFICAZIONE:
SCOPE OF CERTIFICATION:

EN 15085-2 : 2020

Applicazioni Ferroviarie - Saldatura dei veicoli ferroviari e dei relativi componenti
Parte 2: Requisiti del costruttore
Railway Applications - Welding of railway vehicles and components
Part 2: Requirements for welding manufacturer

Livello di certificazione : CL2
Certification level : CL2

ATTIVITA' E COMPONENTI IN CERTIFICAZIONE:
ACTIVITY AND TYPE OF COMPONENT UNDER CERTIFICATION:

Progettazione e Produzione di Riscaldatori elettrici e relativi supporti,
telai e custodie per applicazioni nel settore ferroviario
Design and Production of Electric heaters including relative brackets,
frames and cases for railway applications

(i dettagli sui requisiti normativi di riferimento e sui prodotti sono descritti nelle pagine allegate
- il cui n° è sotto riportato - che sono da ritenersi parte integrante del presente certificato)
(Details on regulatory requirements and relevant products are described in the attached pages - whose number is mentioned hereunder - which are regarded as part of this certificate)

Il sistema di certificazione adottato prevede, per il suo mantenimento, verifiche
annuali di conformità del processo produttivo e delle prescrizioni applicabili della
norma oggetto di certificazione, secondo lo schema SCP 015
The adopted certification system foresees for its maintenance, the annual surveillance visits verification
of the compliance of production process and related Standard prescriptions,
according to the scheme SCP 015

SGS Italia S.p.A. – Il Rappresentante Autorizzato
SGS Italia S.p.A. – The Authorized Representative
Caterina Scarpa

Data di emissione: 06 DEC 2021

Date of issue:

Data di prima emissione: 06 DEC 2012

Date of first issue:

Termine di validità: 06 DEC 2024

Valid until:



PRD N°015 B

Membro degli Accordi di Mutuo Riconoscimento
EA, IAF e ILAC

Signatory of EA, IAF and ILAC
Mutual Recognition Agreements



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SGS Italia SpA
Via Caldera 21
20153 Milano

Numero totale di pagine del certificato: 2
Total number of pages of the certificate: 2

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CERTIFICATO DI CONFORMITÀ N° 12/054P_IND
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Commessa SGS Italia n° 21.20872
SGS Italia File n°

SITO DI PRODUZIONE:
SITE OF ACTIVITY:

CARATTERISTICHE QUALIFICATE:
QUALIFIED CHARACTERISTICS



Processi di Saldatura Welding Process (ISO 4063)	Materiali Material groups (ISO 15608)	Dimensioni Dimensions [mm]	Note Note
21	1.1 – 8.1	0,6 ÷ 8	EN 15614-12
141	8.1	2 ÷ 4	EN 15614-1
142	8.1	0,25 ÷ 1	EN 15614-1

Responsabile Coordinatore di Saldatura Responsible Welding Coordinator	Elvio De Noni
Sostituto Coordinatore di Saldatura Deputy Welding Coordinator	Valter Zardet

RAPPORTO DI PROVA:

TEST REPORT:

RP 187-21 del 24.03.2021 - RT 19/348/2021 del 03.03.2021

RAPPORTO VERIFICA ISPETTIVA:

INSPECTION VISIT REPORT:

21.20872-03.12.2021



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I rapporti citati si riferiscono alle ultime verifiche effettuate prima dell'emissione del certificato
The cited reports are referring to latest audit before the certificate issuing

La validità del certificato è vincolata all'esito positivo dell'attività annuale di sorveglianza,
The validity of certificate is related to the successful conclusion of the annual surveillance activity, next visit before

Data: 06 DEC 2012

Date:

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SGS Italia S.p.A. – The Authorized Representative
Caterina Scarpa



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